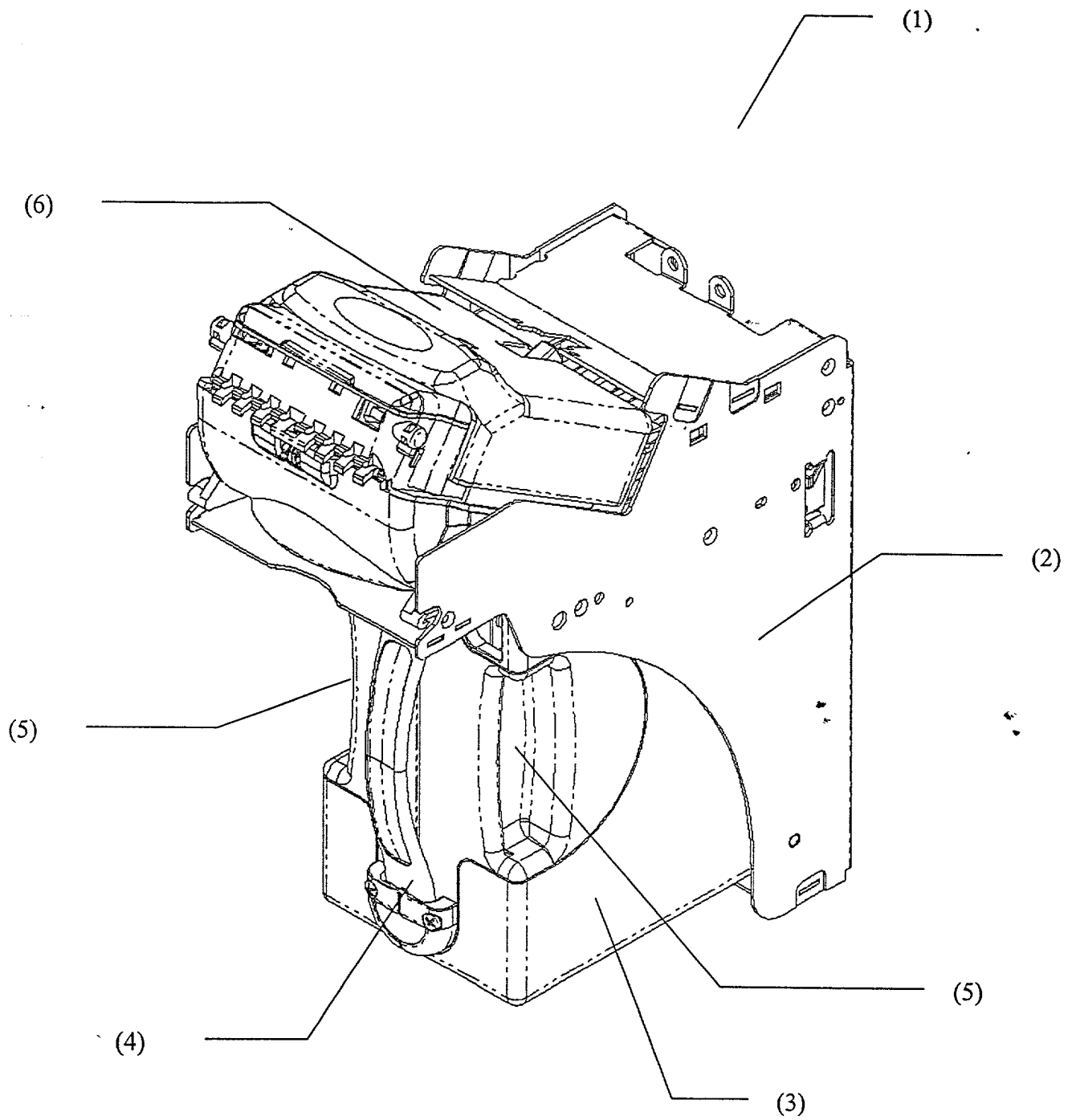


Figure 1



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Figure 2

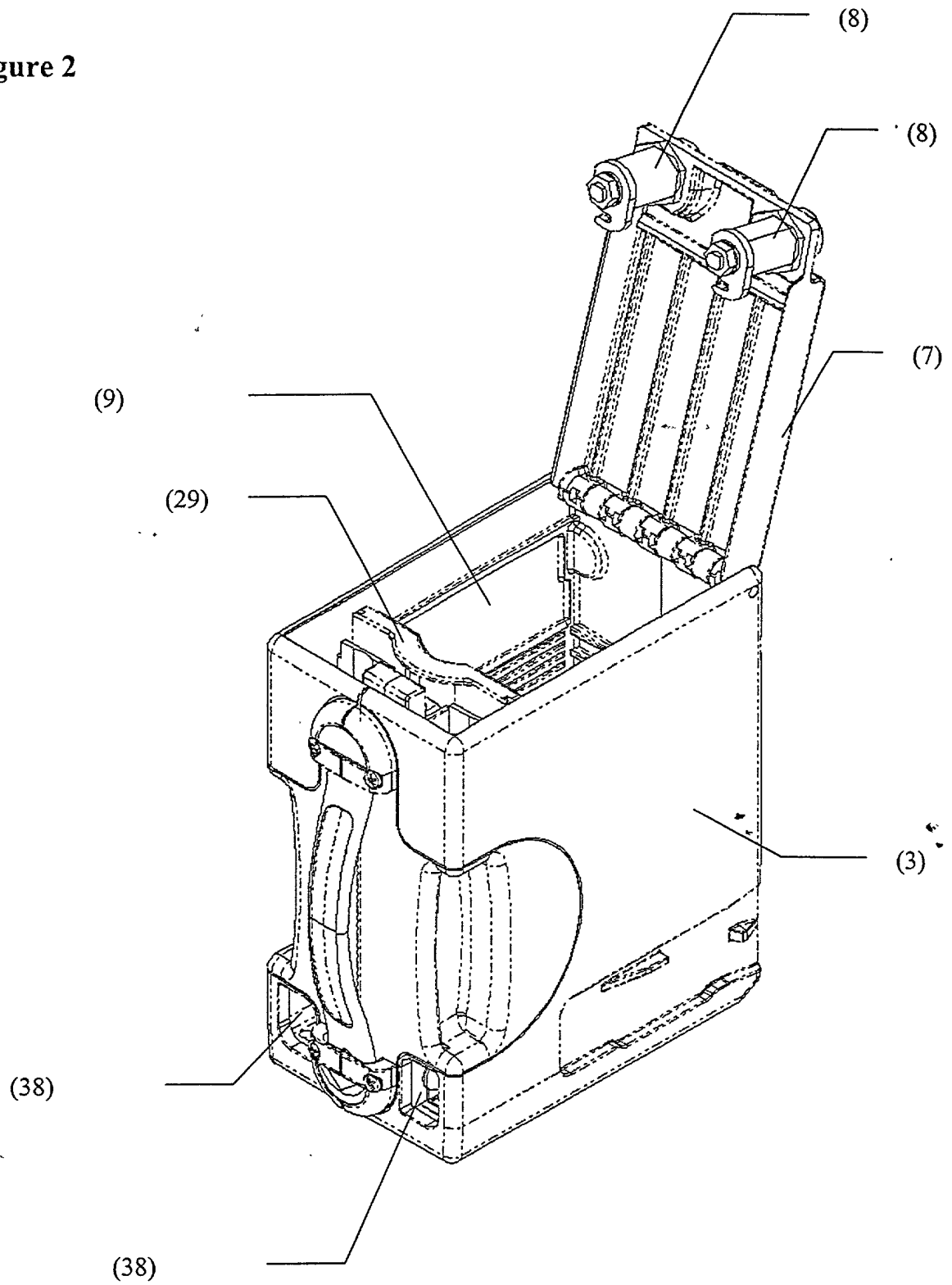


Figure 3

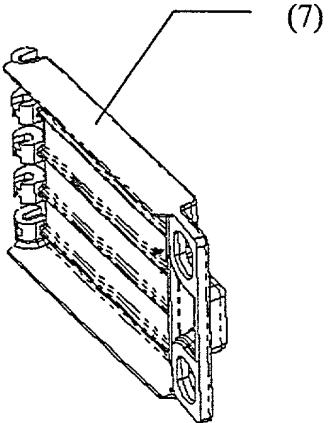
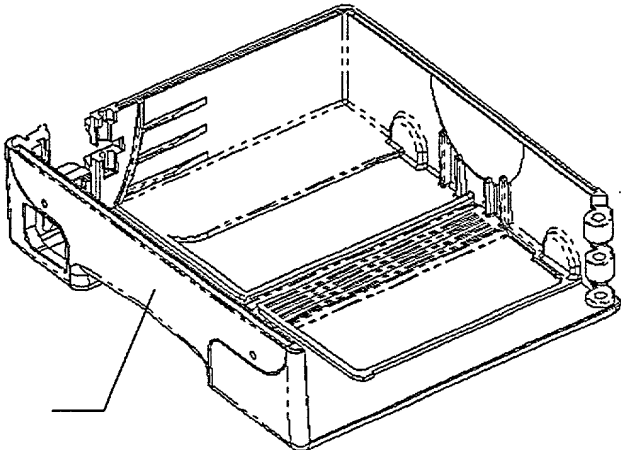
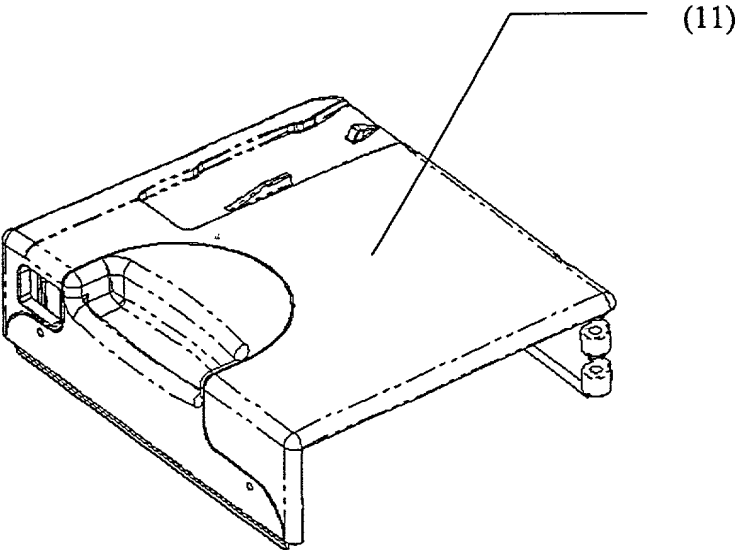


Figure 4

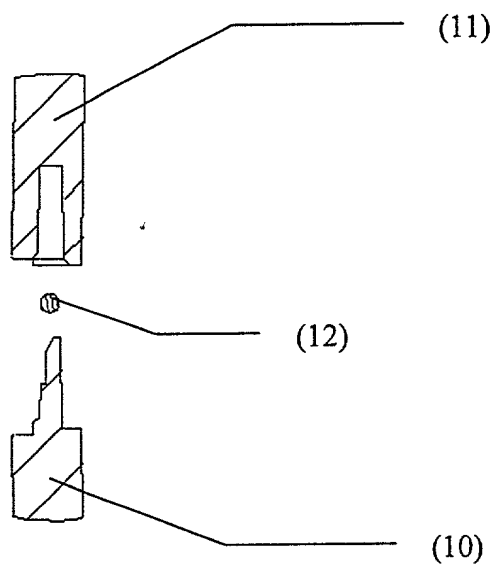


Figure 5

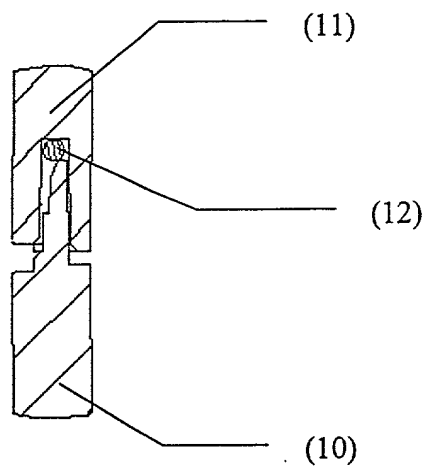


Figure 6 Joint after welding

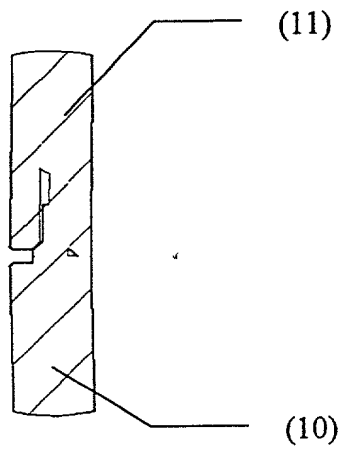


Figure 7

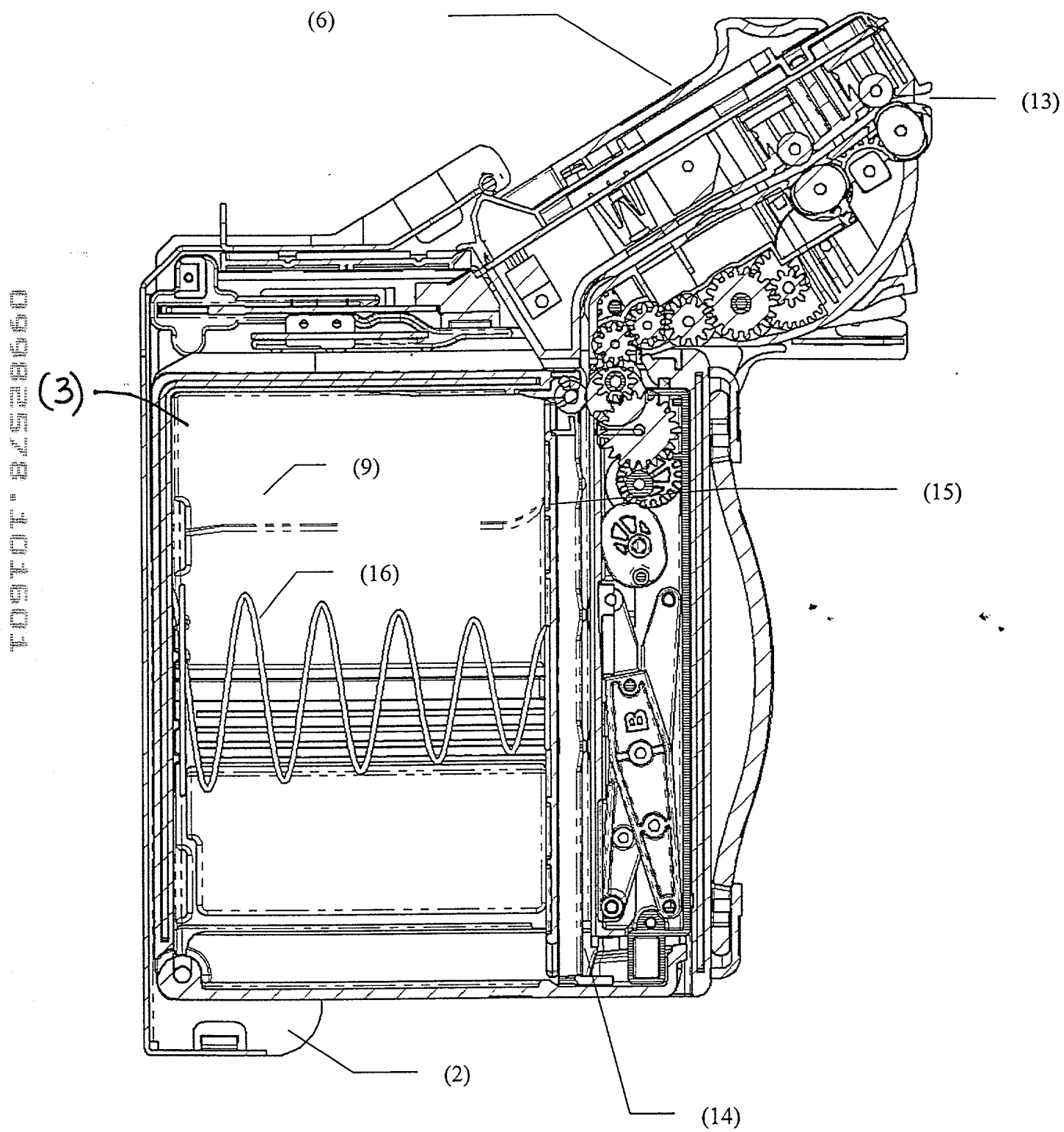


Figure 8

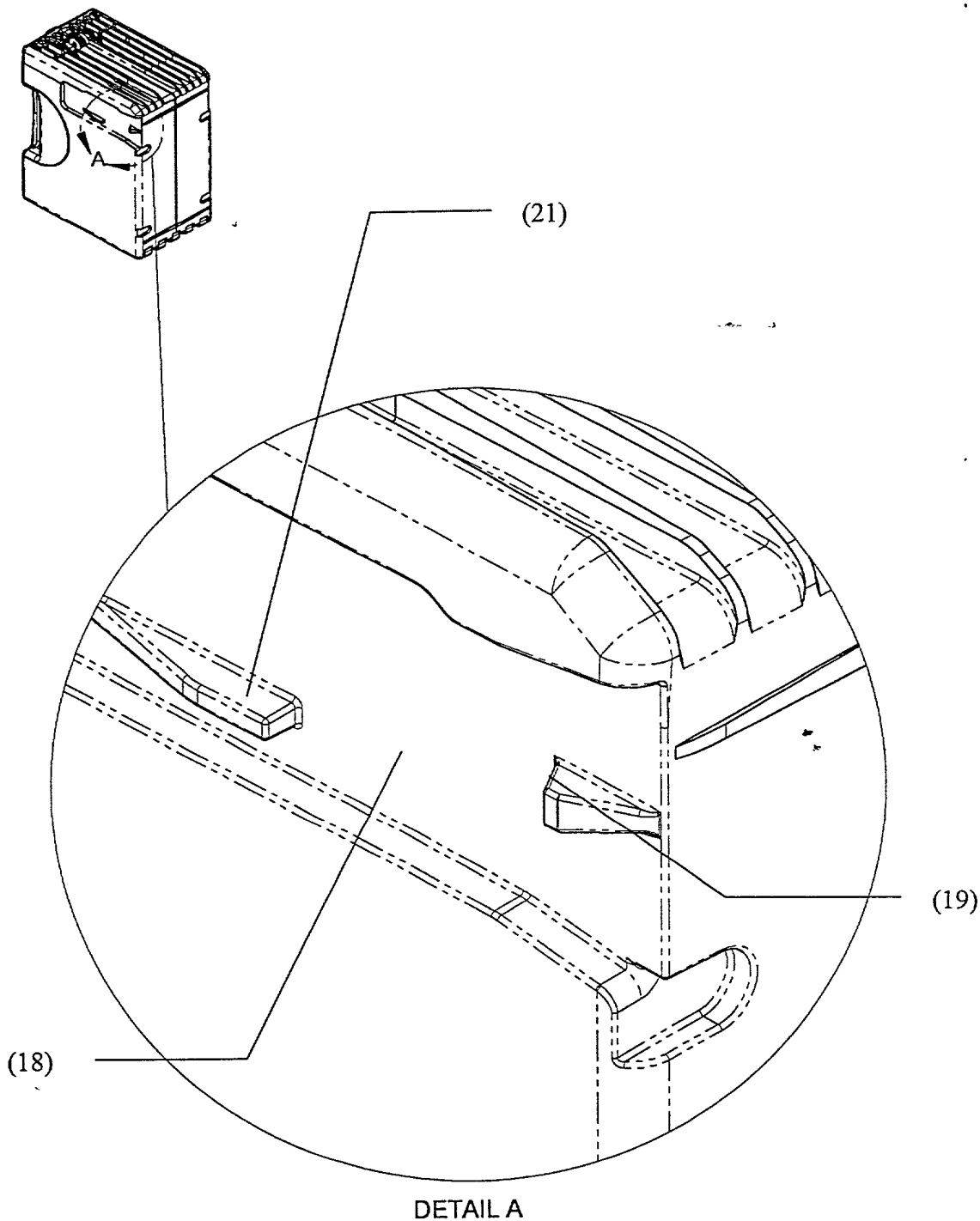


Figure 9.

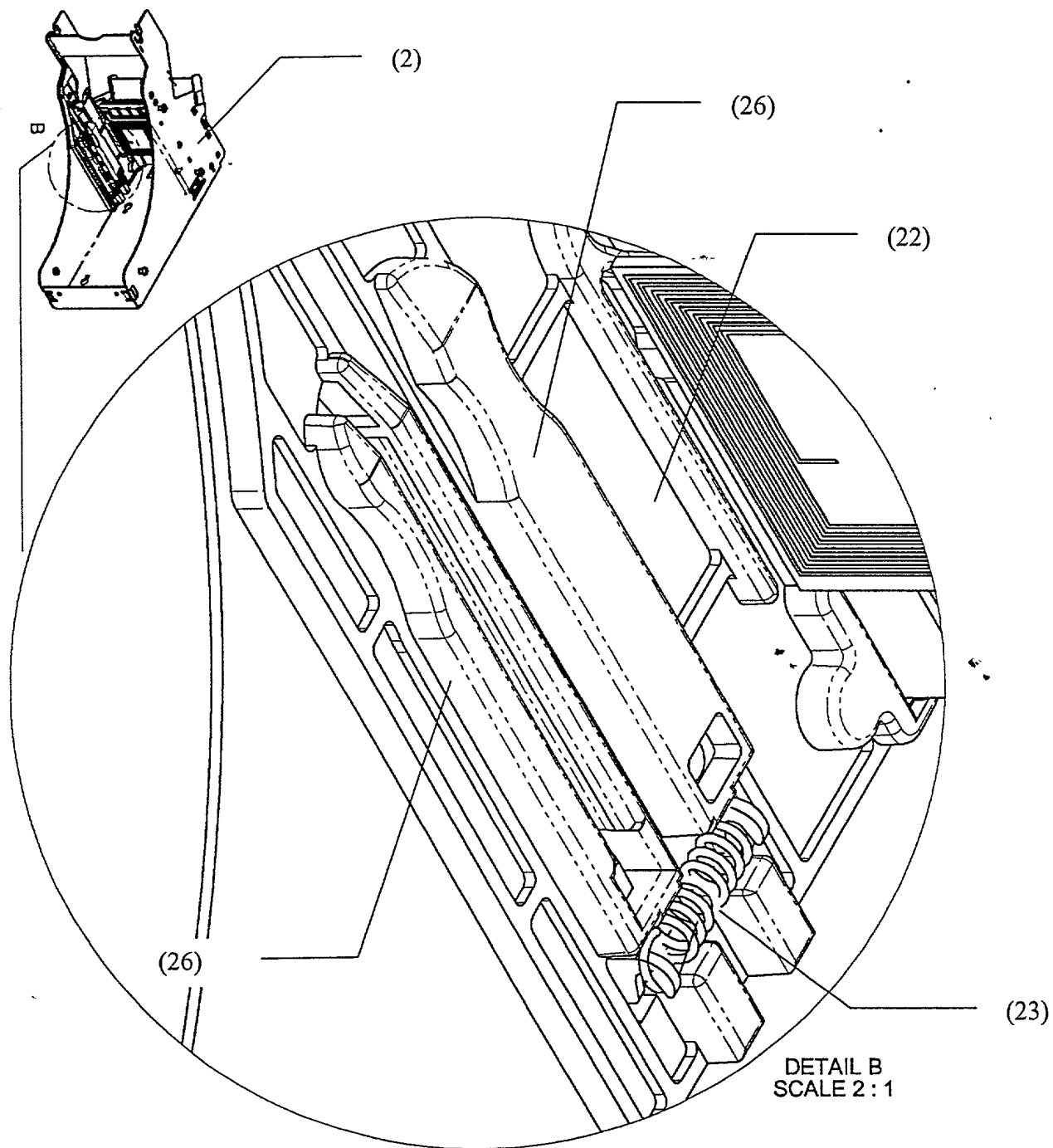


Figure 10

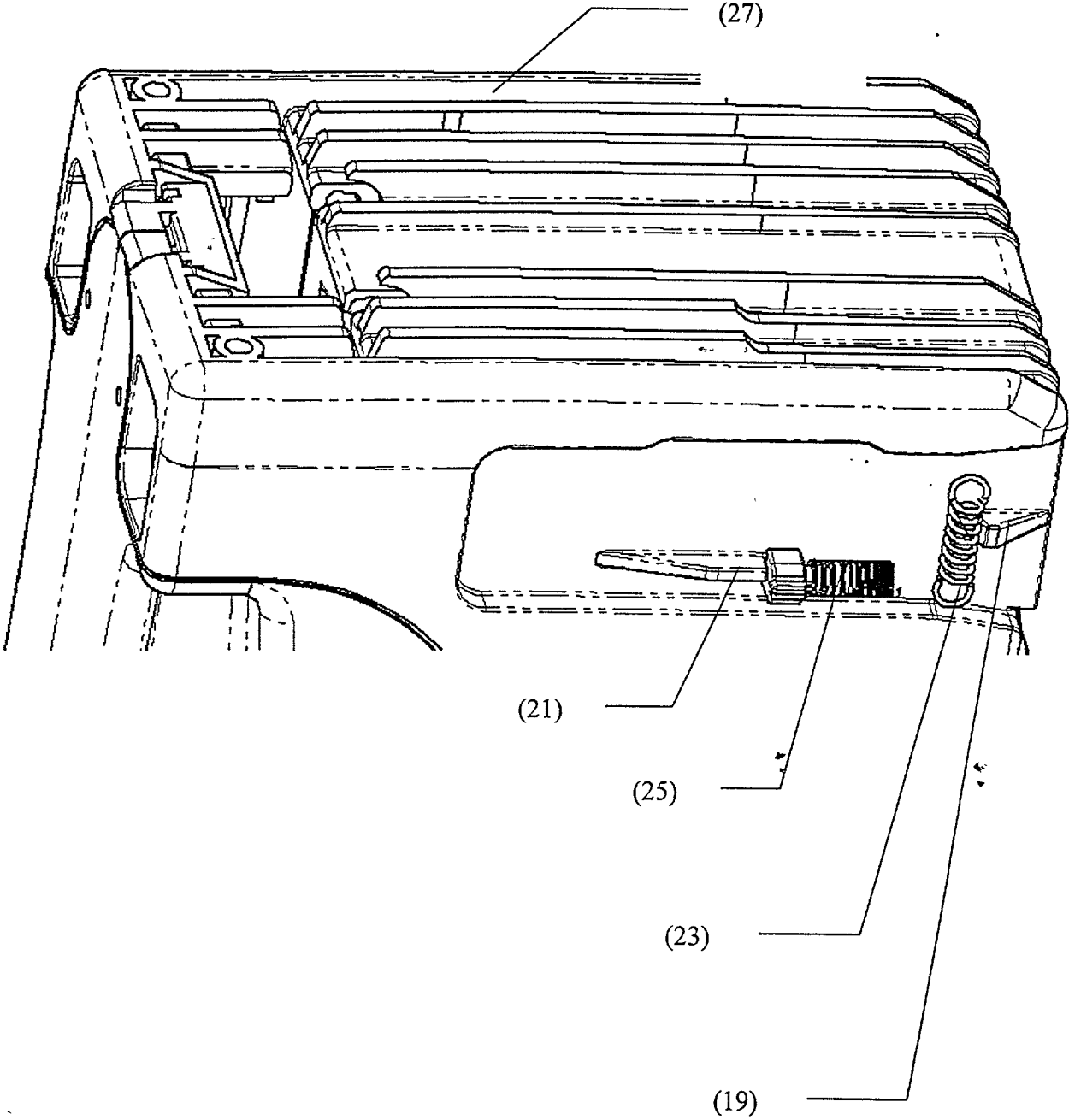


Figure 11

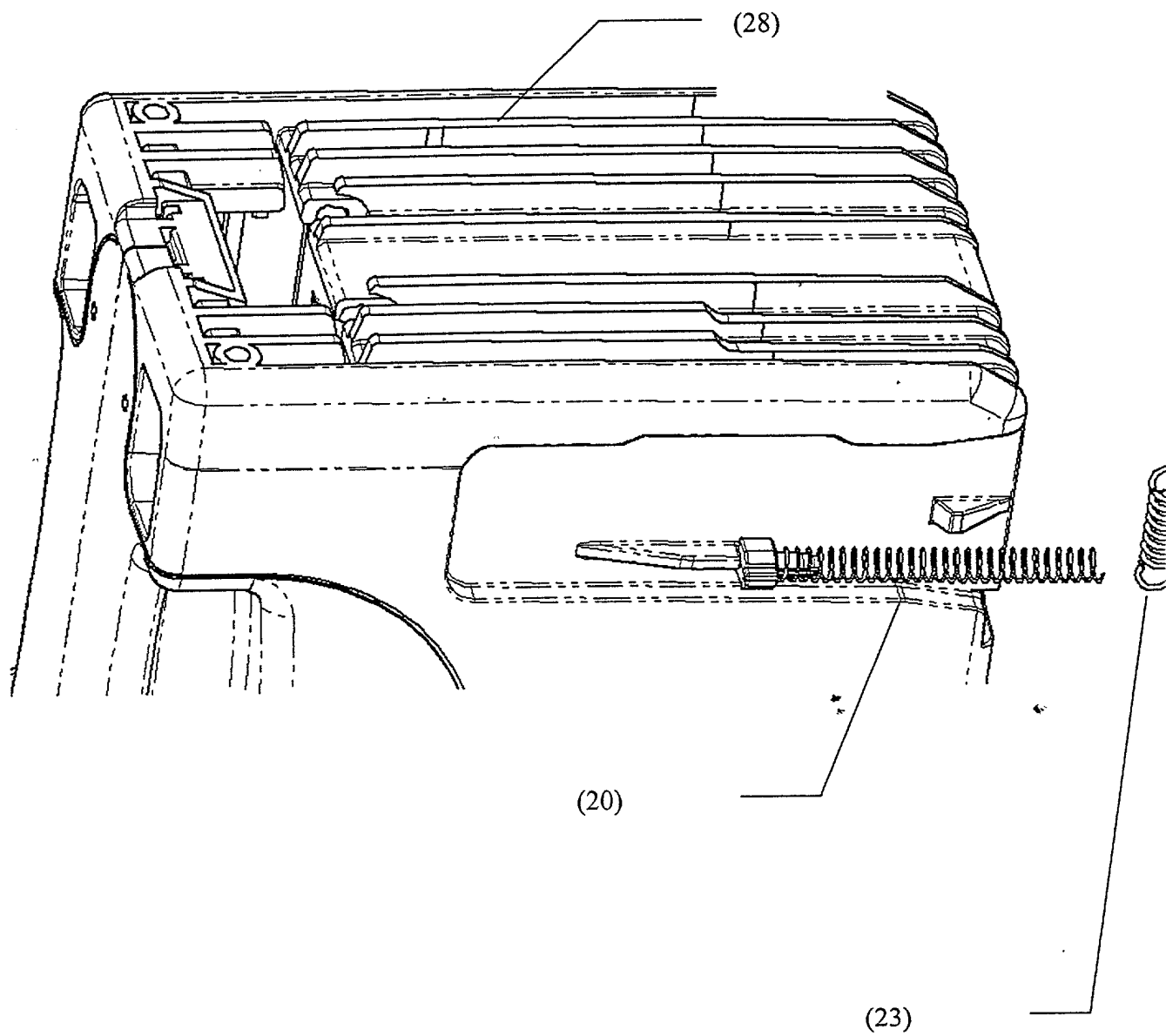


Figure 12

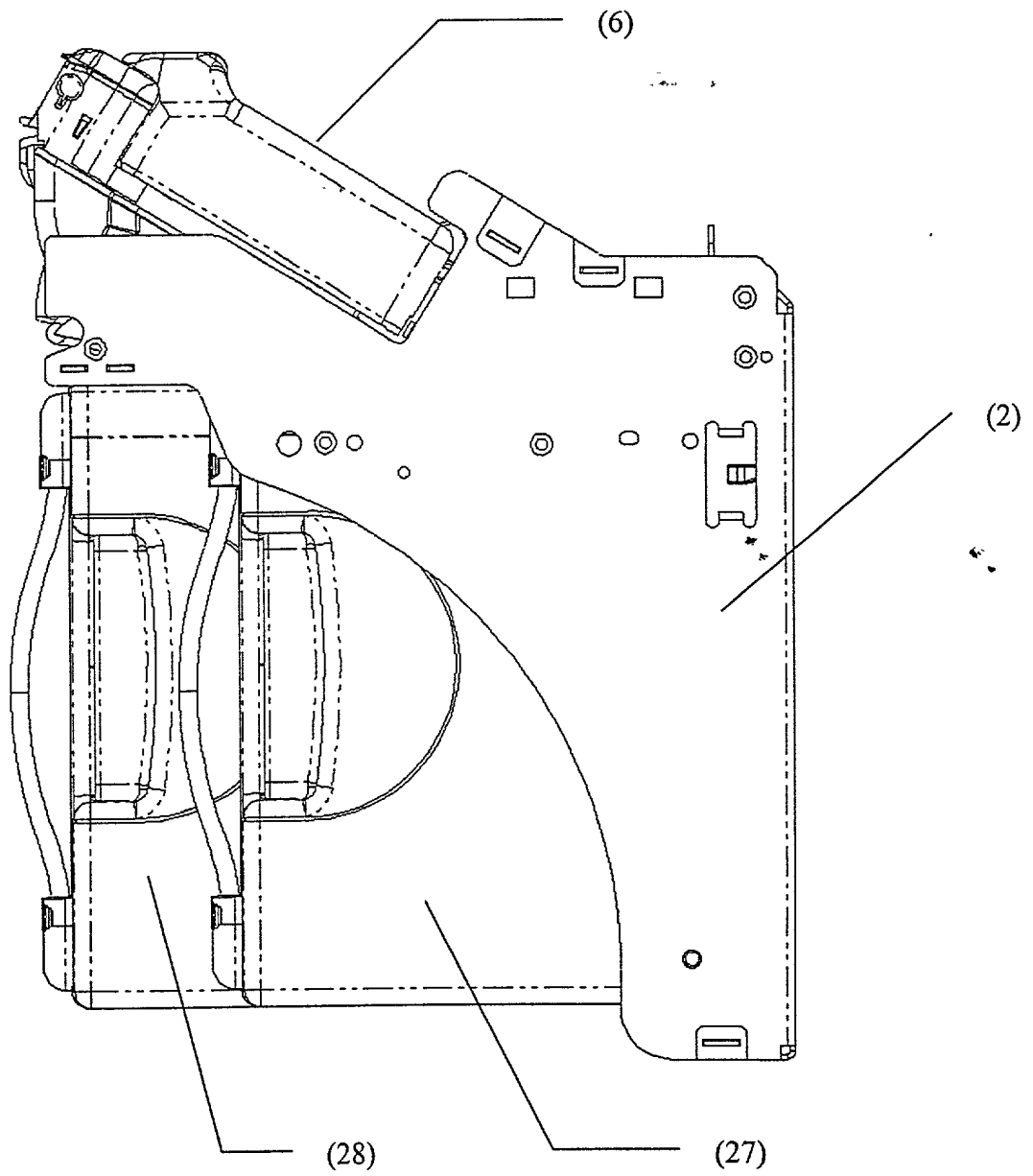
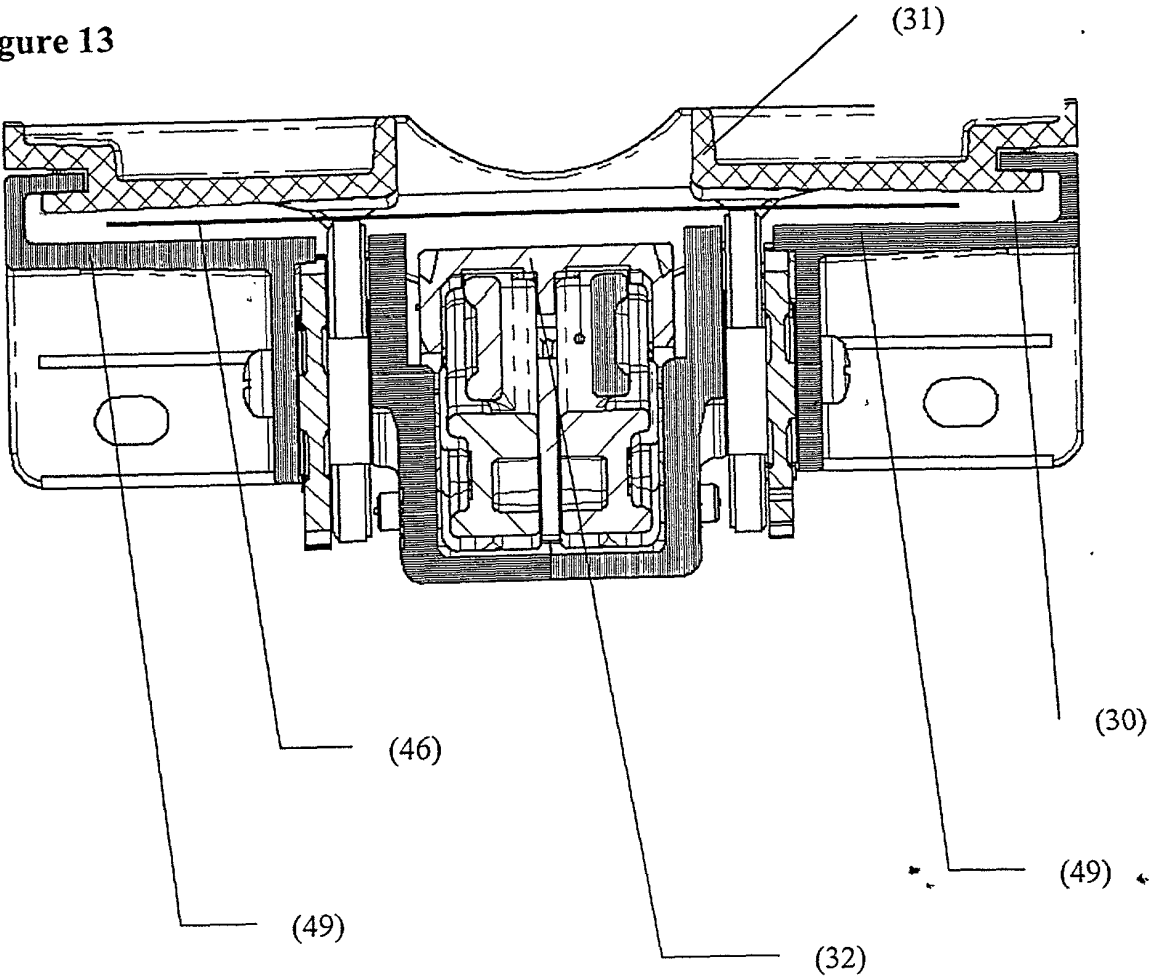


Figure 13



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Figure 14

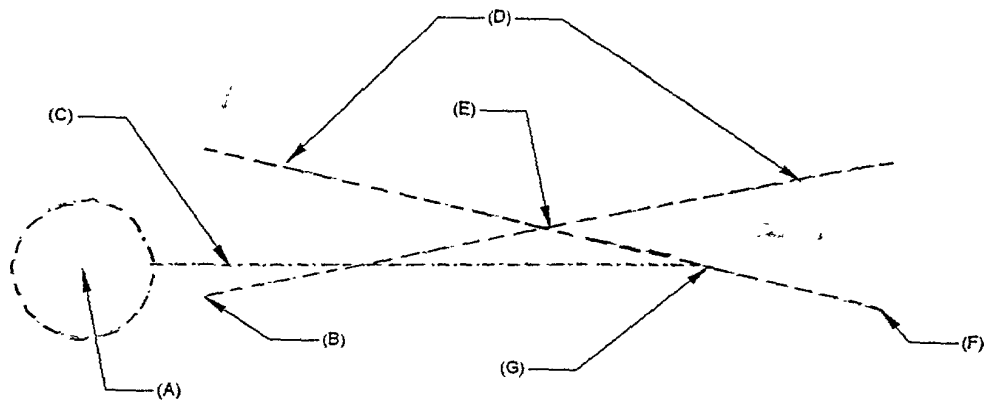


Figure 15

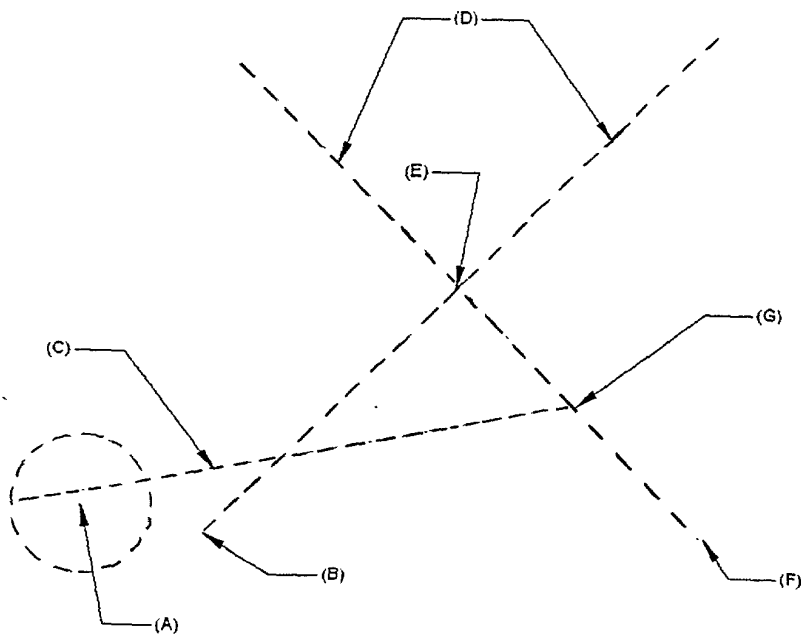


Figure 16A

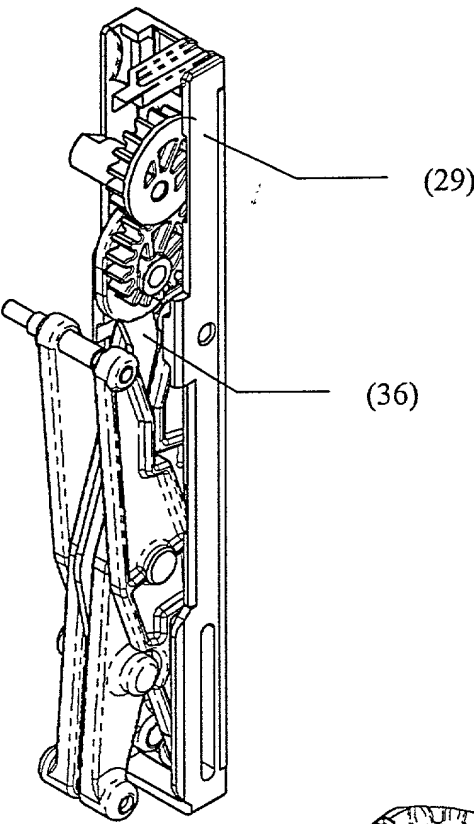
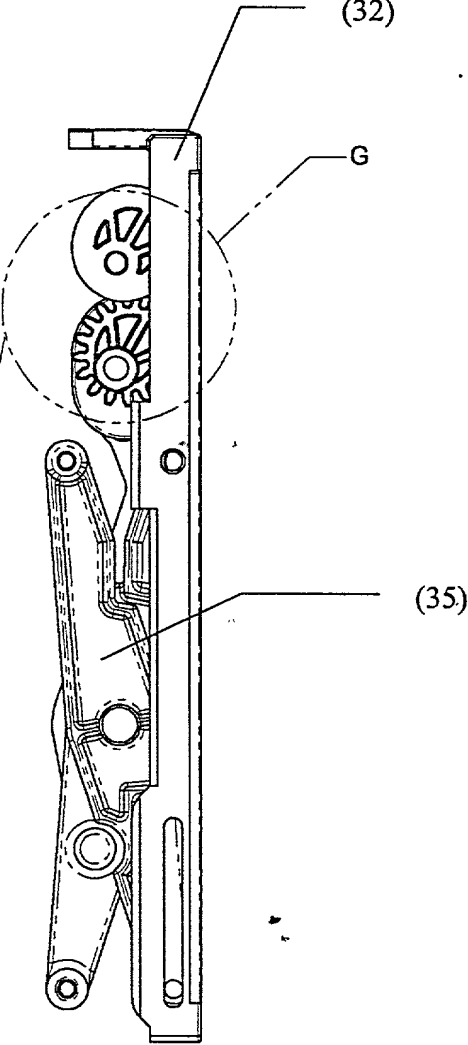
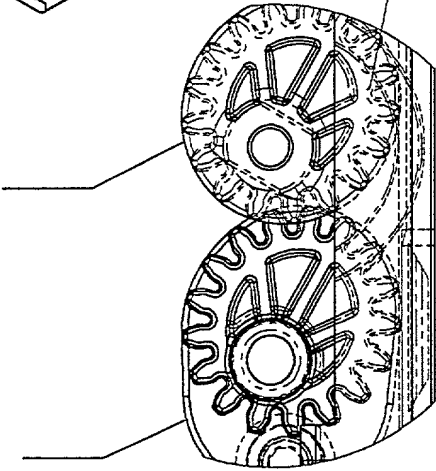


FIGURE 16B



(33)



(34)

DETAIL G

Figure 17

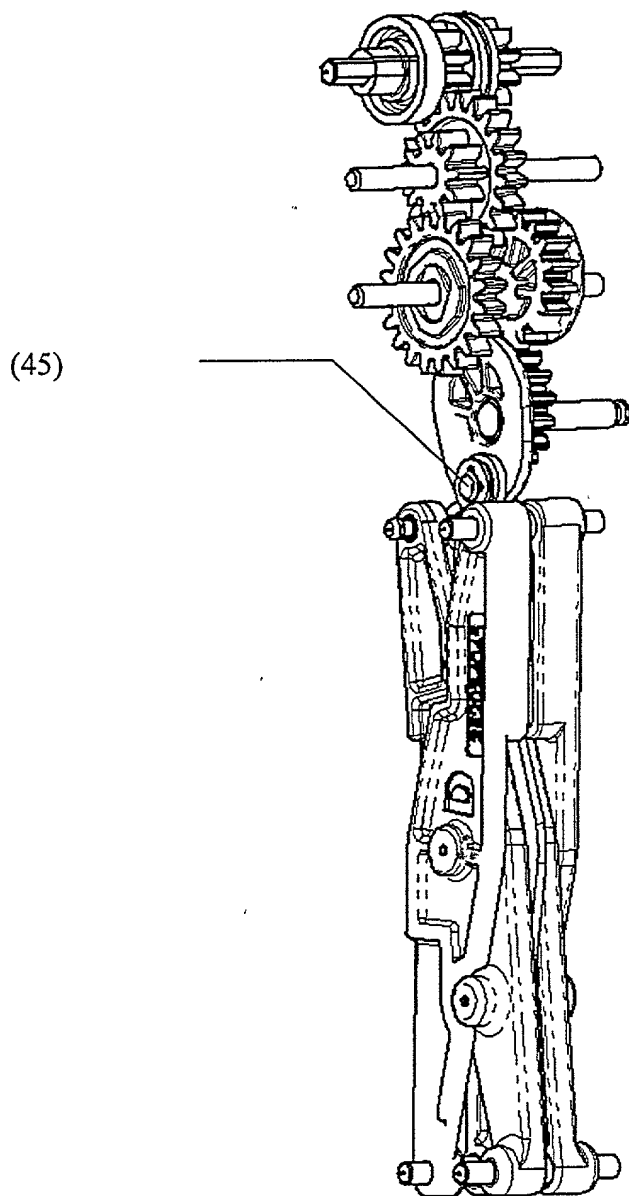


Figure 18 A

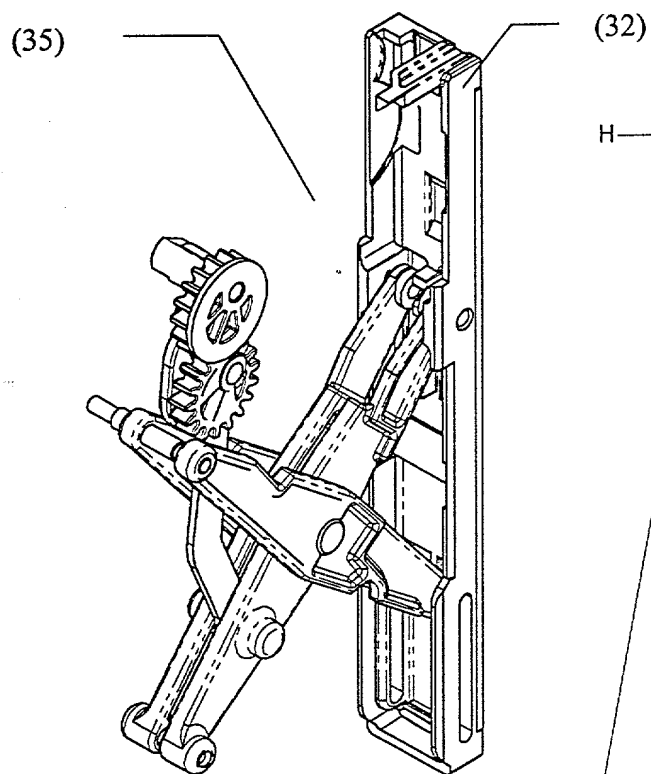
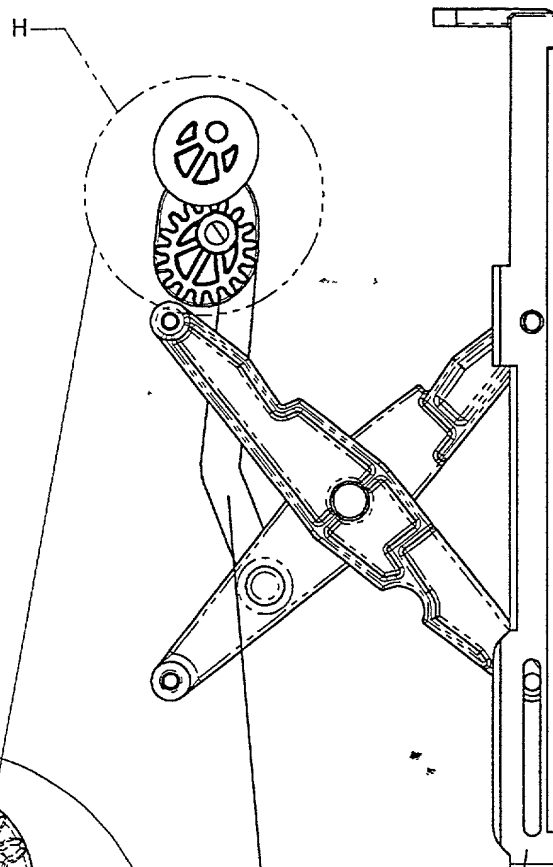
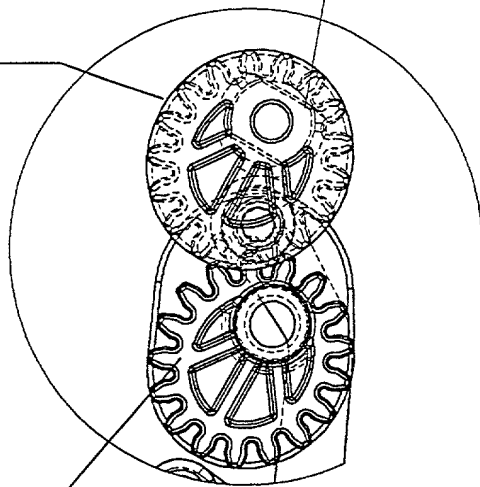


FIGURE 18B



(33)



(34)

DETAIL H

(37)

FIGURE 18A

Figure 19

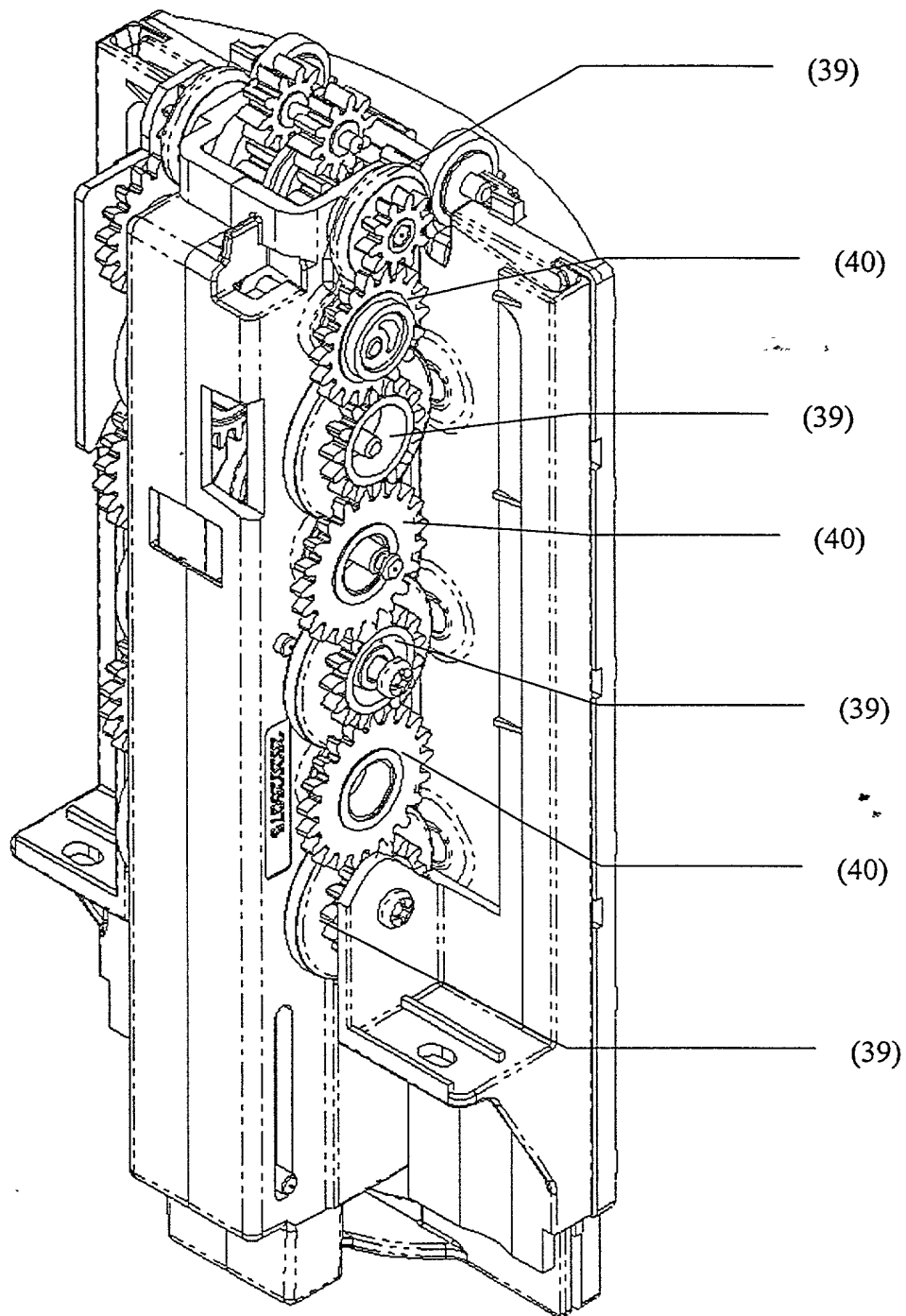


Figure 20

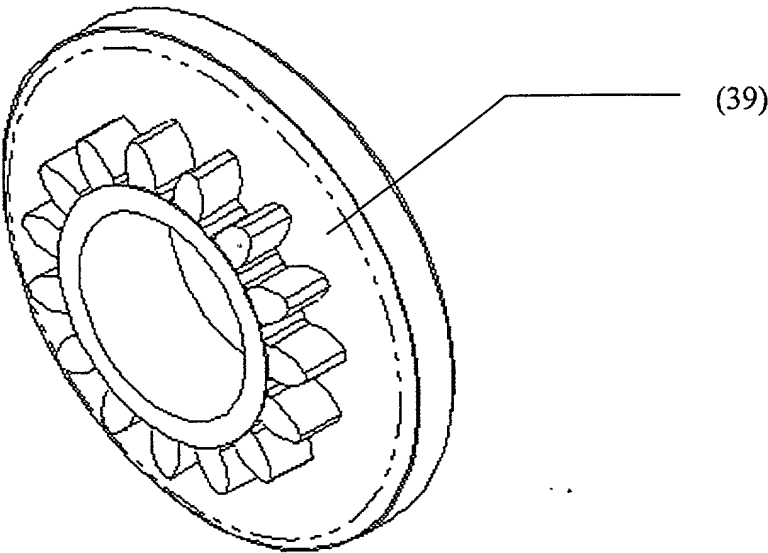


Figure 21

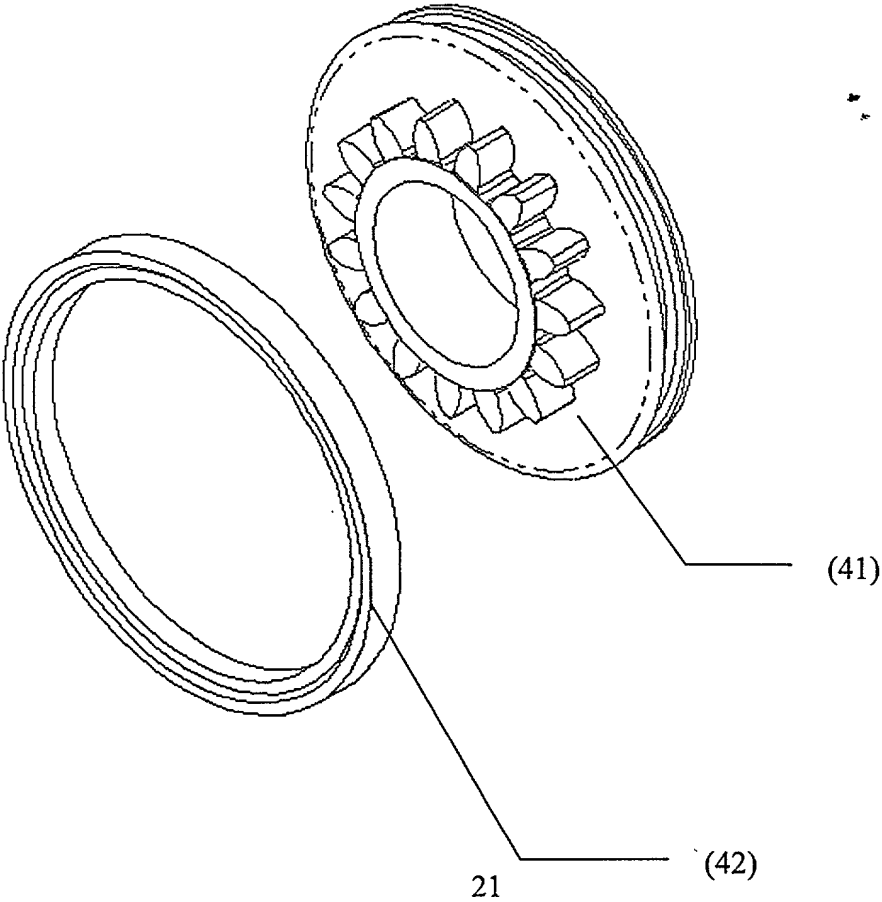


Figure 22

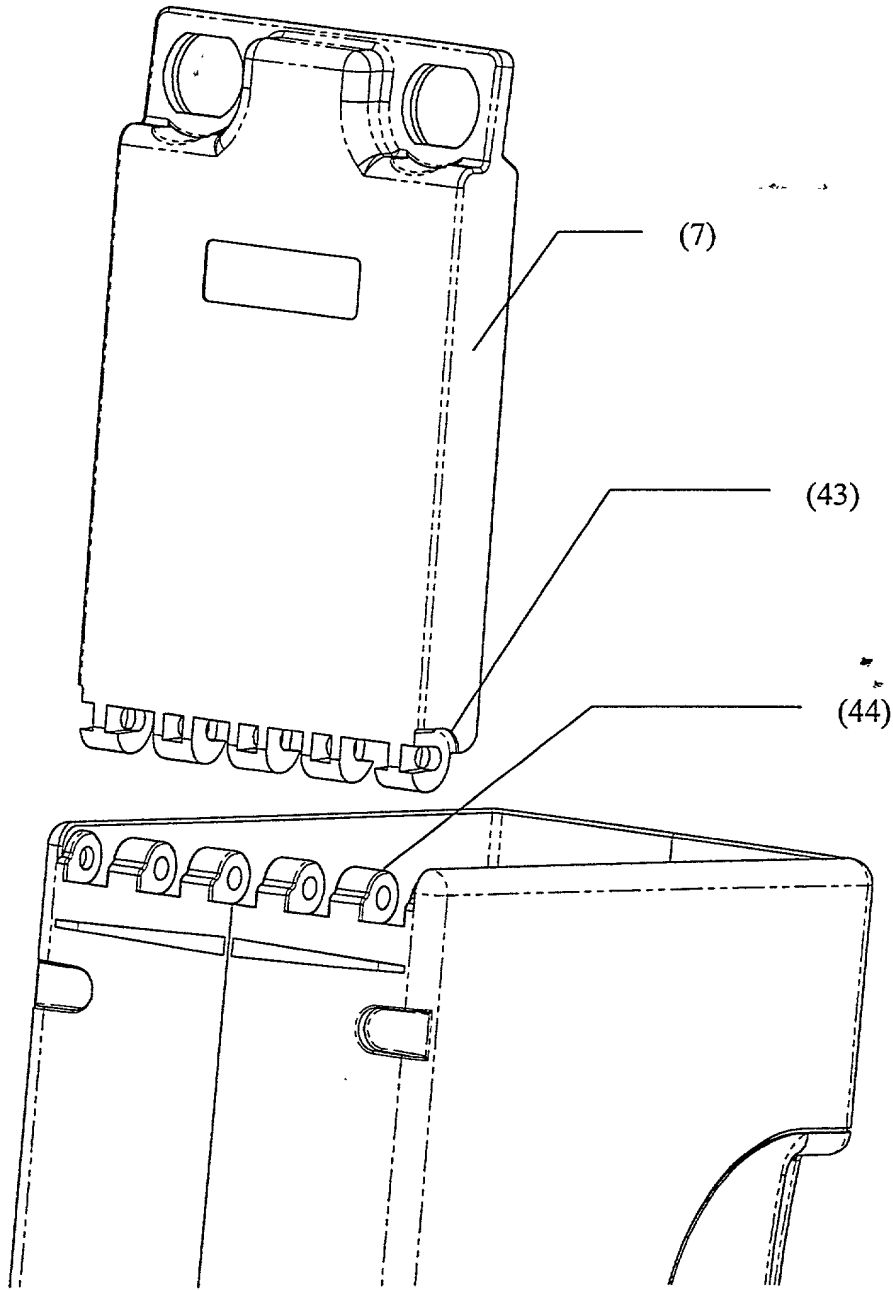


Figure 23

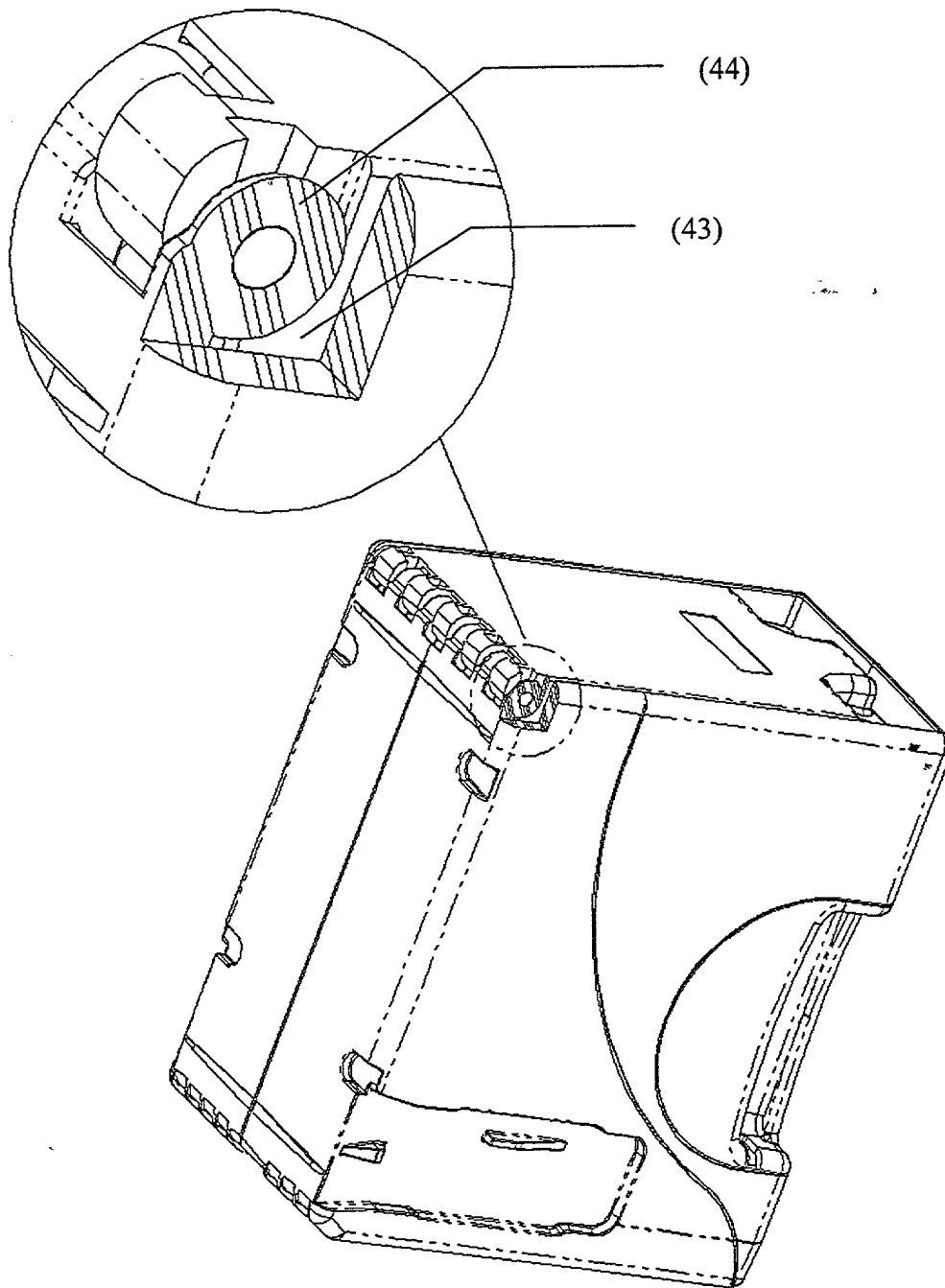
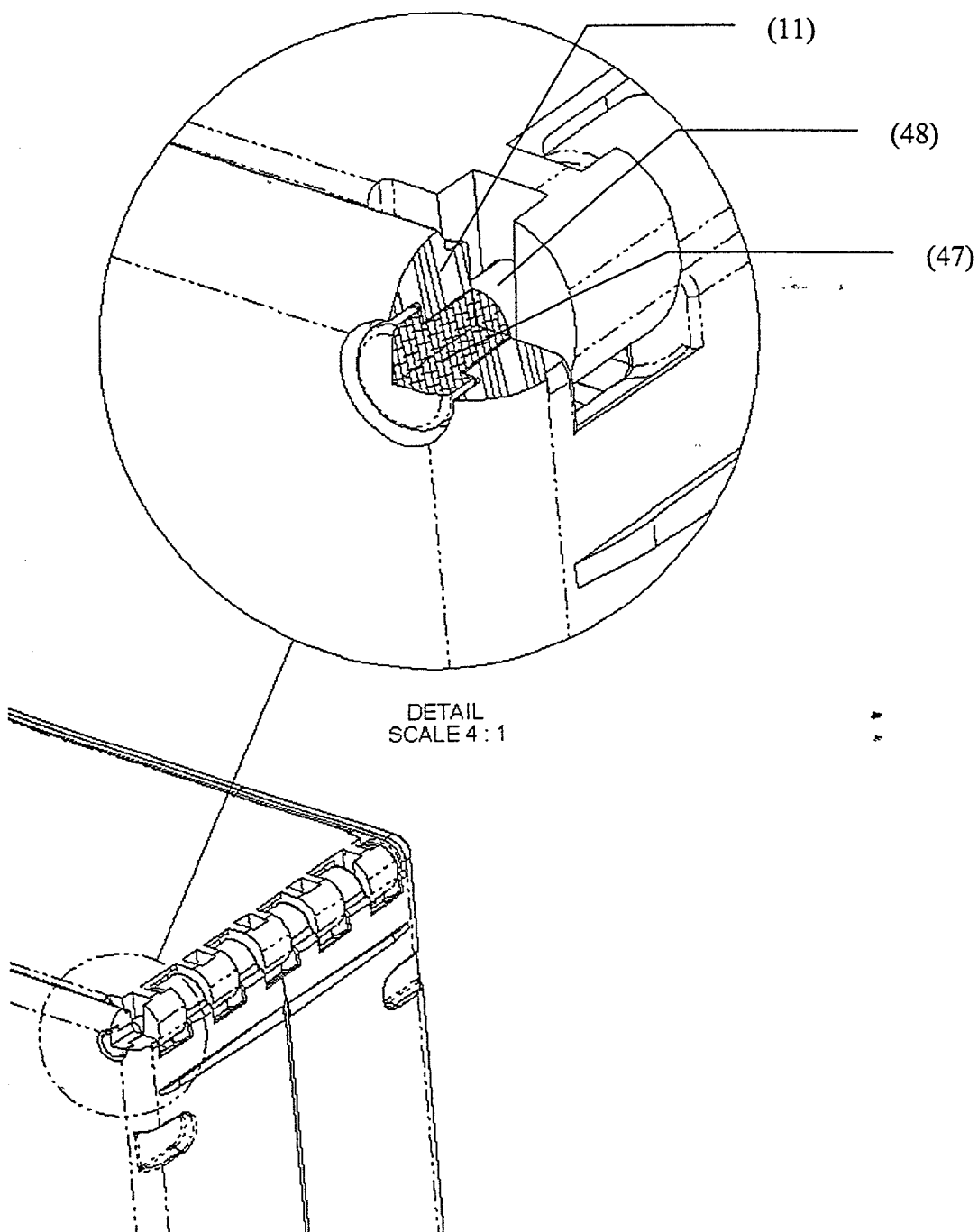


Figure 24



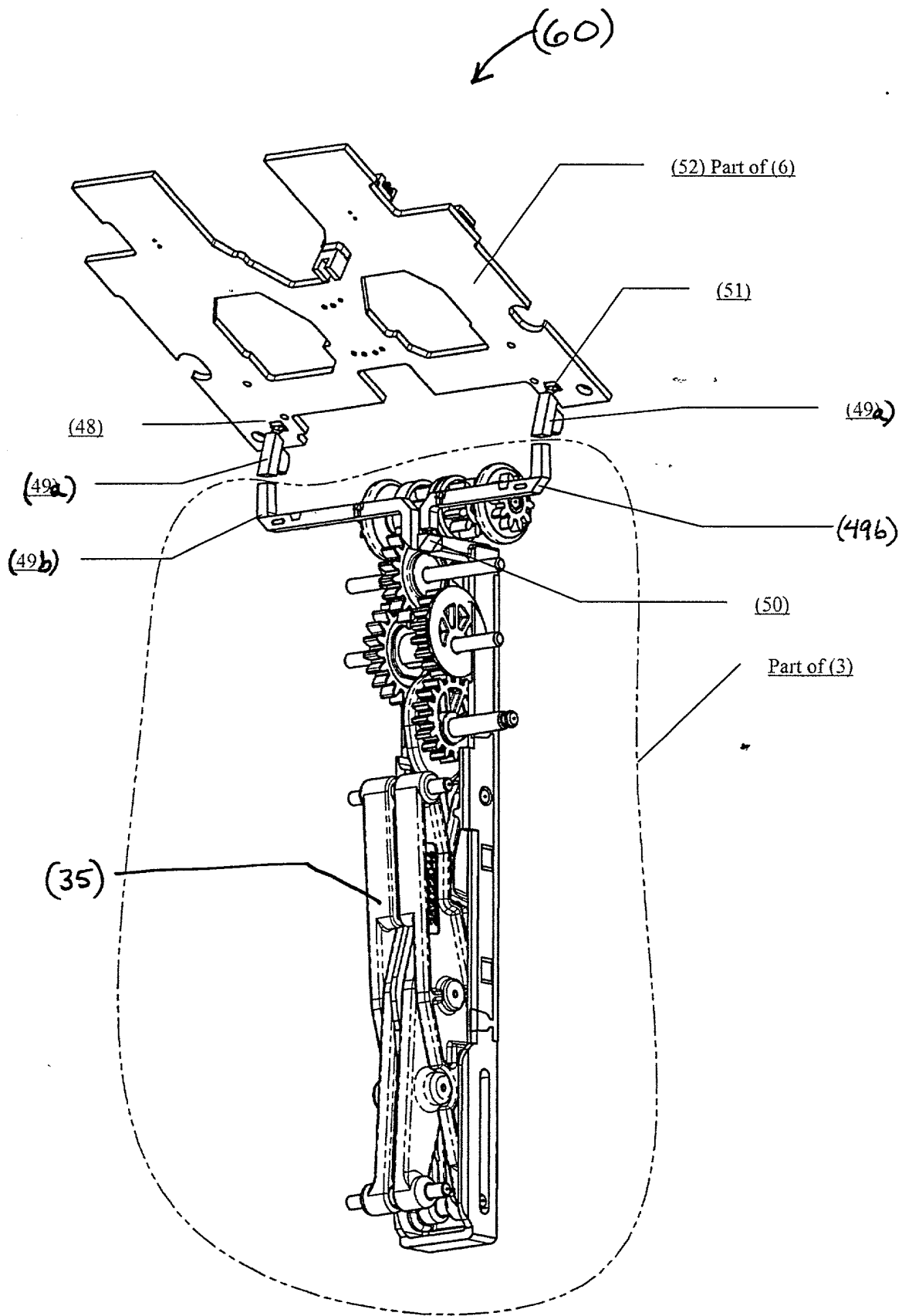


FIGURE 25